

Scroll Saw Blades

Order No.	General Cutting Guidelines	Teeth /in	Dimensions mm
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STANDARD WOOD AND PLASTIC BLADES - The traditional skiptooth design for wood, plastic and soft metals. Consistent tooth structure, even sizing, long life and superior sharpness distinguish these blades.

WB00	Extremely intricate sawing of Veneers,	30	0.52 x 0.26
WB1	Plastics and Wood to ¼"	25	0.77 x 0.30
WB2		23	0.83 x 0.32
WB3	Hardwood to ½", Softwood to ¾"	20	0.90 x 0.34
WB4	Plastics to ¼", Soft Metals to ⅛"	18	0.98 x 0.34
WB5	Hardwood to 1", Softwood to 1¼"	16½	1.08 x 0.38
WB6	Plastics to ½", Soft Metals to ¼"	15	1.20 x 0.38
WB7	Hardwood to 1¾", Softwood to 2"	14	1.25 x 0.46
WB8	Plastics to ⅝", Soft Metals to ⅜"	14	1.35 x 0.46
WB9		14	1.43 x 0.50
WB10	Hardwood to 2", Softwood to 2⅝"	12½	1.50 x 0.55
WB11	Plastics to ¾", Soft Metals to ½"	12½	1.70 x 0.60
WB12		12½	1.85 x 0.60
WB125	Useful for M.D.F. and close grain Hardwood	10	1.85 x 0.60

PREMIUM DOUBLE TOOTH BLADES - Sawblades with an alternative tooth design for wood and plastics. Two consecutive teeth are followed by a space to cut more efficiently, remove sawdust better and leave a better finish than standard blades in many application.

DTB1	Extremely intricate sawing of Veneers, Plastics and Woods to ¼"	18 x 2	0.77 x 0.30
DTB3	Hardwood to ½", Softwood to ¾" Plastics to ¼"	15 x 2	0.90 x 0.34
DTB5	Hardwood to ¾", Softwood to 1" Plastics to ⅜"	10 x 2	1.08 x 0.38
DTB7	Hardwood to 1", Softwood to 1½" Plastics to ½"	8.5 x 2	1.25 x 0.46
DTB9	Hardwood to 1¼", Softwood to 2" Plastics to ⅝"	7.5 x 2	1.43 x 0.50

MACHINE COPING BLADES - Coarse blades for ripping and sawing of thick materials.

M/ COPE	Hardwoods and Softwoods to 2½" Plastics to 1½", Soft Metals to ½"	9	2.4 x 0.5
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SPIRAL BLADES - Cut in all directions. Can be very useful when tackling large projects on a saw with a small neck. They leave a large curf and take a little time to get used to.

SB1	Woods to ¼"	48	0.82mm dia.
SB3	Woods to ½"	40	1.00mm dia.
SB5	Woods to ¾"	34	1.10mm dia.

JEWELLERS BLADES - For cutting hard and soft metals only.

MB 0000	For the finest Jewellery work	70	0.44 x 0.22
MB00	For Jewellery Work and Metals to 1/32"	60	0.52 x 0.26
MB1	For Metals to 1/16"	55	0.61 x 0.30
MB2		48	0.70 x 0.34
MB3		45	0.74 x 0.36
MB4	For Metals to 1/8"	42	0.78 x 0.38
MB5		40	0.84 x 0.40
MB7	For Metals to ¼"	30	1.02 x 0.48
MB9		25	1.20 x 0.55
MB12	For Metals to ⅜"	20	1.65 x 0.60
MB16	For Metals to ½"	15	1.90 x 0.65

BLADE SELECTION TIPS

Almost any job you do can be performed with a variety of blades. Larger blades will generally cut faster and last longer, while smaller blades produce finer and smoother edges. Our suggestions: try different sizes, then use the largest blade that gives you satisfactory detail and finish for your particular project. That way, you get the results you need while maintaining maximum sawing speed and blade life. The capacities given are only a guide. If you require fine detail on thick work it is possible to cut some thicker materials with fine blades. Only experimentation will give you the answer.